Pro C7500/C7500H

Shared Maintenance Offering: Adjustment Item Menu Guide

Original Instructions



For safe and correct use, be sure to read Safety Information separately provided before using the machine.

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Paper Feed Direction of Printed Copies (Side 1/Side 2)

Depending on the setting, printed copies are fed as follows:

Side 1 is the surface of the paper printed during one-sided printing, or the surface of the first print during duplex printing.

Side 2 is the surface of the paper printed on the back side of Side 1 during duplex printing.

Single-sided printing: Printed side face down



A. Side 1

B. Paper feed direction of Side 1

Duplex printing: Printed side face down



A. Side 1

- B. Paper feed direction of Side 1
- C. Side 2
- D. Paper feed direction of Side 2

Single-sided printing: Printed side face up





B. Paper feed direction of Side 1

Duplex printing: Printed side face up



A. Side 1

- B. Paper feed direction of Side 1
- C. Side 2
- D. Paper feed direction of Side 2

1. Adjustment Settings for Skilled Operators

Accessing the Adjustment Settings for Skilled **Operators Menu**

The Adjustment Settings for Skilled Operators menu can be accessed only by the machine administrator. To have Adjustment Settings for Skilled Operators appear in [Operator Adjust.], perform the following steps to log in.

1. Press the user name at the top right on the screen.

The user name that appears depends on the type of user logging in.

- 2. Press [Login].
- 3. Enter your login user name and password, and then press [Login].

If you are logging on as the administrator for the first time, enter "Administrator" in User Name.

4. Press the [Printer Adjustment] hub.

Note

- For the description and operation of the Adjustment Settings for Operators, see the following.
 - "How to Use the "Operator Adjust." Screen", Paper Settings

1. Adjustment Settings for Skilled Operators

2. Details of Menu Items in Adjustment Settings for Skilled Operators

[Machine: Image Position]

0101 [Perpendicularity Adjustment]

Correct the perpendicularity of image.



Vote

• Execute [Color Registration] in 0201 [Execute Image Quality Adjustment] after configuring this item.

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Correction Value]	0	20	-20	1	pulse

0102 [Auto Adjust Image Position: Number of Printed Sheets]

Set the number of printed sheets during Auto Adjust Image Position.

Vote

• Selecting a value less than the initially set value may affect the auto image adjustment result.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Front Side]	10	100	1	1	None
[Front & Back Sides]					

[Machine: Image Quality]

0201 [Execute Image Quality Adjustment]

Execute the following adjustment manually: image density /reduce density diff. in across direction / reduce density diff. in feeding direction / reduce color dispersion.

Setting Items	Remarks
[Adjust Image Density]	Adjust the overall image density for all colors excluding special colors.
[Density Difference: With Feed]	Adjust the density difference in the paper feed direction for all colors excluding special colors.
[Color Registration]	Select to adjust the color registration.
[Adjust Image Density (Including special color)] ^{*1}	Adjust the overall image density for all colors including special colors.
[Density Difference:With Feed (Include special color)] ^{*1}	Adjust the density difference in the paper feed direction for all colors including special colors.

*1 To use special colors, 5th Station Upgrade Kit is required.

Note

• If [Adjust Image Density (Including special color)] or [Density Difference:With Feed (Include special color)] is selected, special color toners are also consumed.

0202 [Maximum Image Density]

Adjust maximum image density for each color. Use [+] or [-] to increase or decrease adhesion amount. After the setting change, the image density is adjusted automatically before print start.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Black]	0	5	-5	1	None
[Cyan]					
[Magenta]	-				
[Yellow]					
[Special] ^{* 1}					

*1 To use special colors, 5th Station Upgrade Kit is required.

0203 [Line Width]

Adjust the laser beam for image data writing. Halftone dot and fine line becomes thicker when the laser beam increases. After setting change, image density is adjusted automatically before print start.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Black]	0	5	-5	1	None
[Cyan]					
[Magenta]					
[Yellow]					
[Special] ^{*1}					

*1 To use special colors, 5th Station Upgrade Kit is required.

0204 [Density Difference: Across Feed]

Adjust the image density difference in the vertical direction. Use [+] or [-] to increase or decrease the density of lower part of image.

Vote

• Depending on the machine's other settings, this setting may have no effect.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[1st Station]	0	10	-10	1	None
[2nd Station]					
[3rd Station]					
[4th Station]					
[5th Station] ^{*1}					

*1 To use this function, 5th Station Upgrade Kit is required.

0205 [Density Difference Printing: Setting]

If [Density Difference Printing: Across Feed] is executed after setting the value to "O", the machine adjusts sensitivity and prints 50 sheets for adjustment.

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Update Sensitivity]	0.00	6.00	0.00	0.01	mg/ cm²/-kV

[Machine: Paper Feed/Output]

0301 [Detect JAM048]

Set ON/OFF for JAM048 (detect paper jam by detection error of image position correction mark).

Setting Item	Values	Default Value
[Setting]	[Off]	[On]
	[On]	

0302 [Registration Gate: Paper Buckle Amount]

To correct skew, adjust the paper bending allowance at registration. Use [+] or [-] to increase or decrease the bending allowance.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Paper/Ream Weight 0]	2	5	-5	1	mm
[Paper/Ream Weight 1]					
[Paper/Ream Weight 2]					
[Paper/Ream Weight 3]	-				
[Paper/Ream Weight 4]	1				
[Paper/Ream Weight 5]	0				
[Paper/Ream Weight 6]	-				
[Paper/Ream Weight 7]	-2				
[Paper/Ream Weight 8]	-				
[Paper/Ream Weight 9]					

0303 [Buffer Pass Unit Fan Activation Setting]

Select the fan condition for the Cool Feeding Unit. If the fan is stopped, the mechanical noise would be lower, but there would be a risk of blocking.

• Note

• The effectiveness of the cooling function degrades upon the fan stopping. It may cause the printed sheets not to get dry, and stick together forming a bundle.

Setting Item	Values	Default Value
[Setting]	[All Paper/Ream Weights]	[Paper/Ream Weight
	[Paper/Ream Weight 3 or Heavier]	3 or Heavier]
	[Paper/Ream Weight 4 or Heavier]	
	[Paper/Ream Weight 5 or Heavier]	
	[Paper/Ream Weight 6 or Heavier]	
	[Off]	

0304 [Nip Width of Pressure Position 3 & 4]

Adjust the nip width when the pressure position 3 or 4 is selected for [Fusing Nip Width: Standard] in the Tray Paper Settings.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Pressure 3]	580	10000	0	5	msec
[Pressure 4]	900				

0305 [Remaining Paper Output Tray When Misfeed Occurs]

If a paper jam occurs, the paper remaining inside the machine is delivered to the selected paper tray.

If there is any properly printed paper delivered to the selected paper tray, take note that the paper delivered due to the paper jam will pile on top of it.

Setting Items	Values	Default Value
[Finisher Shift Tray 1]	[Off]	[Off]
[Stacker Upper Tray]	[On]	
[Second Stacker Upper Tray]		

0306 [Paper End Setting When Near End]

Specify whether to detect paper running out when remaining paper is low.

Setting Items	Values	Default Value
[2-Tray LCIT: Tray 3]	[Off]	[Off]
[2-Tray LCIT: Tray 4]	[On]	
[2-Tray LCIT: Tray 5]		
[2-Tray LCIT: Tray 6]	-	
[2-Tray LCIT: Tray 7]	-	
[2-Tray LCIT: Tray 8]		

0307 [Auto Continue Paper Feeding]

Specify whether to automatically execute form feed when paper misfeed occurs.

Setting Items	Values	Default Value
[Tray 1]	[Off]	[On]
[Tray 2]	[On]	
[2-Tray LCIT: Bypass Tray]	-	
[2-Tray LCIT: Tray 3]		
[2-Tray LCIT: Tray 4]		
[2-Tray LCIT: Tray 5]		
[2-Tray LCIT: Tray 6]		
[2-Tray LCIT: Tray 7]		
[2-Tray LCIT: Tray 8]		

[Machine: Productivity]

0401 [Number of Sheets for Auto Color Selection]

Set number of sheets to switch color mode. When large number is set, switching frequency will be low and productivity can be kept, but life of units and parts may be shorter.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[FC to 1st Station (Black)/5th Station (Special)]	5	10	1	1	sheet(s)
[FCS to FC/1st Station (Black)/1st Station (Special)]					
[FCS to 5th Station (Special)]	1	-			
[FCS to 5th Station (Black)]	5				

0402 [Print Mode When Switching Paper Type]

Adjust the waiting time by selecting the operation between the consolidated jobs.

Setting Item	Values	Default Value
[Setting]	[Fusing Priority Mode]	[Normal Mode]
	[Normal Mode]	
	[Productivity Mode]	

0403 [Fusing Temperature on Standby]

Set the fusing temperature for each standby status.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Heat Roller: On Standby]	140	200	0	1	deg
[Heat Roller: On Panel Off]					
[Heat Roller: Before Process]					
[Pressure Roller: On Standby]	70	-			
[Pressure Roller: On Panel Off]					
[Pressure Roller: On Low Power]					
[Pressure Roller: Before Process]					
[Reload Temperature: Pressure Roller]					
[Reload Permit: Pressure Roller]					
[Reload Permit:Pressure Roller Temperature Delta:Cool]	20				
[Reload Permit:Pressure Roller Temperature Delta:Warm]					
[Reload Permit: Pressure Roller Temperature Delta:Hot]					

0404 [Pressure Roller Cooling Fan Level]

Adjust the cooling fan level for pressure roller.

Setting Items	Values	Default Value
[Pre-Feed]	[Strong]	[Strong]
[After-Feed]	[Moderate]	[Moderate]
[On Standby]	[Weak] [Stop]	[Weak]

[Machine: Maintenance]

0501 [Execute Process Adjustment]

2

Execute following multiple adjustments for printing at once: image density /color deviation / charge roller cleaning / charge bias /transfer current correction. It takes 1 to 2 minutes.

Setting Item	Remarks
[Execute]	Press [Execute].

0502 [Screw-on Cap to Replace]

Close the toner bottle cap.

The toner bottle in use can be pulled out when the cap is closed. Use this function when you want to remove the toner bottle in use or to replace the bottle with a new bottle.

Note

• Make sure that the toner bottle cover (the cover of the toner dispensing section) is closed when you perform this. After performing this, open the cover and then, pressing the release lever under the toner bottle, remove the toner bottle.

Setting Items	Remarks
[Black]	Press [Execute].
[Cyan]	
[Magenta]	
[Yellow]	

0503 [Execute Charger Unit Cleaning]

It is used to clean the Charge Roller.

Setting Item	Remarks
[Execute]	Press [Execute].

0504 [Execute Cleaning Initial Setting for PCU]

When the photoconductor cleaning unit is replaced, [Execute Cleaning Initial Setting for PCU] is automatically executed when the counter is reset, so there is no need to execute it manually.

If you have cleaned the photoconductor cleaning unit, execute [Execute Cleaning Initial Setting for PCU] after attaching the photoconductor cleaning unit. Do not open the front left cover or front right cover while executing [Execute Cleaning Initial Setting for PCU]. The control panel shows information during the operation.

Setting Items	Remarks
[KCMY]	Press [Execute].
[CMY]	
[Black]	
[Cyan]	
[Magenta]	
[Yellow]	
[Special] ^{*1}	

*1 To use special colors, 5th Station Upgrade Kit is required.

0505 [Photoconductor More Lubricant Mode]

Increase the amount of lubricant to the drum. If ON is selected, the replacement cycle of the photoconductor cleaning unit may be shortened due to the increase of lubricant amount.

Setting Items	Values	Default Value
[Black]	[Off]	[Off]
[Cyan]	[On]	
[Magenta]		
[Yellow]		
[Special] ^{*1}	-	

*1 To use special colors, 5th Station Upgrade Kit is required.

0506 [Execute Developer Refreshing]

Replace some part of developer inside the Development Unit.

Setting Items	Remarks
[KCMY]	Press [Execute].
[Black]	
[Special] ^{*1}	

*1 To use special colors, 5th Station Upgrade Kit is required.

0507 [Execute ITB Manual Lubrication]

Apply lubricant to the Intermediate Transfer Belt. This operation takes about 5 minutes.

Setting Item	Remarks
[Execute]	Press [Execute] with the front cover open. This is executed when the front cover is closed.

0508 [Manually Smooth Fusing Belt]

Smooth the Fusing Belt manually.

Setting Items	Remarks
[Belt Scratches]	Press [Execute].
[Uneven Gloss (Short Time)]	

0509 [Fusing Belt Manual Smoothing Adjustment]

Set the conditions for manual Fusing Belt smoothing.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Smoothing Time (Belt Scratches)]	120	60000	0	1	sec
[Smoothing Time (Uneven Gloss)]	10				

0510 [Fusing Belt Auto Smoothing Setting]

Set the conditions for automatic Fusing Belt smoothing.

Setting Items	Values	Default Value
[Auto Execute Belt Smoothing: For Belt Scratches]	[Normal] [Frequently (Along With Density Adjustment)] [More Frequently] [Most Frequently]	[Normal]
[Auto Execute Belt Smoothing: For Uneven Gloss]	[Off] [On]	[On]

0511 [Fusing Belt Smoothing Adjustment]

Set the conditions for Fusing Belt smoothing.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Roller Speed (Uneven Gloss)]	100	100	50	1	%
[Roller Speed (Belt Scratches: Short Time)]					
[Roller Speed (Belt Scratches: Long Time)]					

0512 [Fuser Unit Speed Adjustment]

In [Nip Setting], select the fusing nip for adjusting the rotating speed of the fuser unit. If you press [Execute], adjustment of the selected fusing nip is executed.

Setting Item	Remarks
[Execute]	Press [Execute].

Setting Item	Values	Default Value
[Nip Setting]	[Nip 1]	[Nip 4]
	[Nip 2]	
	[Nip 3]	
	[Nip 4]	

0513 [Wind Fuser Cleaning Unit at Replacement]

Wind Fusing Cleaning Web.

Setting Item	Remarks
[Execute]	Press [Execute].

0514 [Temperature/Humidity Inside]

Display temperature and humidity inside the machine.

Setting Items	Remarks
[PCU Temperature]	Value display only.
[PCU Humidity]	
[Machine Temperature]	

0514 [Temperature/Humidity Outside]

Display temperature and humidity around the machine.

Setting Items	Remarks
[Temperature]	Value display only.
[Humidity]	

0515 [Display System Message for When Outside Optimal Range]

Specify whether or not to display a message when using the machine in conditions outside the recommended operating environment, namely in high or low temperature or humidity.

Setting Items	Values	Default Value	
[High Temperature/Humidity]	[Off]	[On]	
[Low Temperature/Humidity]	[On]		

0516 [Change Special Toner]

To use special colors, 5th Station Upgrade Kit is required.

Use this to change the color of the special color toner.

Execute this after pulling the toner bottle out. For details, see "Changing Special Toner Color", Shared Maintenance Offering: Regular Maintenance Guide.

Setting Item	Remarks
[Execute]	Press [Execute].

0517 [Special Toner Position]

To use special colors, 5th Station Upgrade Kit is required.

Use this to change the position of the special color toner.

You can specify the order to print different colors. After specifying the setting, swap the development units and sub-hopper units of the applicable colors. For details, see "Exchanging Positions of Special Toner and Black Toner (for Printing Special Toner First)", Shared Maintenance Offering: Regular Maintenance Guide.

Setting Item	Values	Default Value
[Sub Hopper/Development Unit Position]	[Print Special Toner Last]	[Print Special Toner Last]
	[Print Special Toner First]	

0518 [Counter Setting for Operating Multiple Fuser Units]

If set to [Coordinate (Switch Counter Value)], the counters of the cleaning unit and fusing belt smoothing roller are each reset when the fuser unit is replaced. (The counters of the cleaning unit and fusing belt smoothing roller each indicate the value for the newly attached fuser unit.)

If set to [Not Coordinate (Carry-Over Counter Value)], the counters of the cleaning unit and fusing belt smoothing roller each carry over the value from the replaced fuser unit when the fuser unit is replaced. (The counters of the cleaning unit and fusing belt smoothing roller each indicate the total value for the replaced fuser unit and newly attached fuser unit put together.)

Setting Items	Values	Default Value
[Cleaning Unit] [Fusing Belt Smoothing Roller]	[Coordinate (Switch Counter Value)] [Not Coordinate (Carry-Over Counter Value)]	[Coordinate (Switch Counter Value)]

[Finishing: Finisher]

0601 [Staple Position for Booklet]

Adjust the position of the Saddle Stitch Staple. In left and right spread status, move to right with [+] and to left with [-].

This function can be used with Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[310 × 432 mm SEF]					
[226 × 310 mm SEF]					
[13 × 19 ¹ / ₅ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
$[12^3/_5 \times 19^1/_5 \text{ SEF}]$					
$[12^3/_5 \times 18^1/_2 \text{ SEF}]$					
[12 × 18 SEF]					
[11 × 17 SEF]					
$[8^{1}/_{2} \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{SEF}]$					

0602 [Folding Position for Booklet]

Adjust the folding position. In left and right spread state, move to right with [+] and left with [-].

This function can be used with Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[310 × 432 mm SEF]					
[226 × 310 mm SEF]					
[13 × 19 ¹ / ₅ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
$[12^3/_5 \times 19^1/_5 \text{ SEF}]$					
$[12^3/_5 \times 18^1/_2 \text{ SEF}]$					
[12 × 18 SEF]					
[11 × 17 SEF]					
$[8^{1}/_{2} \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$					

0603 [Staple Position: Across Feed 1]

Adjust the position of the staple in the vertical direction at the time of Edge Stapling. Use [+] or [-] to expand or reduce the distance to the paper side end.

This function can be used with Finisher or Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	2.0	-2.0	0.1	mm
[B4 JIS SEF]	-				
[A4 LEF]	-				
[A4 SEF]	-				
[B5 JIS LEF]	-				
[B5 JIS SEF]	-				
[11 × 17 SEF]	-				
$[8^1/_2 \times 14 \text{ SEF}]$	-				
[8 ¹ / ₂ × 11 LEF]	-				
[8 ¹ / ₂ × 11 SEF]	-				
[8K SEF]	-				
[16K LEF]	-				
[16K SEF]	-				
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$					

0604 [Staple Position: Across Feed 2]

Adjust the space of the two staples in the vertical direction. Use [+] or [-] to expand or shrink the space. This function can be used with Finisher or Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	115.0	-14.5	0.5	mm
[B4 JIS SEF]		75.0			
[A4 LEF]		115.0			
[A4 SEF]		28.0			
[B5 JIS LEF]		75.0			
[B5 JIS SEF]		0.0			
[11 × 17 SEF]		98.0			
[8 ¹ / ₂ × 14 SEF]		34.0			
[8 ¹ / ₂ × 11 LEF]		98.0			
[8 ¹ / ₂ × 11 SEF]		34.0			
[8K SEF]		85.0			
[16K LEF]		85.0			
[16K SEF]		12.0			
[Other Paper Sizes]		115.0			
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$		34.0			

0605 [Staple Position: With Feed]

Adjust the position of the staple in the horizontal direction. Use [+] or [-] to expand or reduce the distance to the back end of paper.

This function can be used with Finisher or Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	2.0	-2.0	0.1	mm
[B4 JIS SEF]	•				
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{SEF}]$					

0606 [Punch Position: Across Feed]

Adjust the position (top and bottom) of the punch holes in the vertical direction. Use [+] or [-] to move punch hole up or down.

This function can be used with Finisher or Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[2 Holes JP/EU]	0.0	2.0	-2.0	0.5	mm
[3 Holes US]					
[4 Holes EU]					
[4 Holes NE]					
[2 Holes US]					

0607 [Punch Position: With Feed]

Adjust the position of the punch holes in the feeding direction. Use [+] to move away from the back end, and [-] to move toward the back end.

This function can be used with Finisher or Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[2 Holes JP/EU]	0.0	4.0	-4.0	0.5	mm
[3 Holes US]					
[4 Holes EU]					
[4 Holes NE]					
[2 Holes US]					

0608 [Paper Alignment for Booklet: Across Feed]

Adjust the width of the staple jogger. It reduces dispersion of paper alignment in the vertical direction for each paper size. Use [+] or [-] to expand or reduce the width.

This function can be used with Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	0.5	-0.5	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[310 × 432 mm SEF]					
[226 × 310 mm SEF]					
[13 × 19 ¹ / ₅ SEF]					
[13 × 19 SEF]					
[13 × 18 SEF]					
$[12^3/_5 \times 19^1/_5 \text{ SEF}]$					
$[12^3/_5 \times 18^1/_2 \text{ SEF}]$					
[12 × 18 SEF]					
[11 × 17 SEF]					
$[8^{1}/_{2} \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{SEF}]$					

0609 [Set Number of Folds for Booklet]

Specify the number of booklet folds to be performed when using Booklet Finisher.
You can adjust the paper folding strength by changing the number of folds per the booklet.

When you select "O", the default value, the finisher folds the booklet according to the number of sheets in the booklet, as shown below.

- 1-6 sheets: 1 time
- 7-10 sheets: 2 times
- 11-30 sheets: 6 times

It does additional folding for the number of times that is initial value plus set value.

Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Number of Folds for Booklet]	0	6	-6	1	None

0610 [Feed Amount of Folding Roller for Booklet]

Adjust feed amount of the folding roller for a booklet.

This function can be used with Booklet Finisher.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Paper/Ream Weight 1]	0	5	-5	1	mm
[Paper/Ream Weight 2]					
[Paper/Ream Weight 3]					
[Paper/Ream Weight 4]					
[Paper/Ream Weight 5]					
[Paper/Ream Weight 6]					
[Paper/Ream Weight 7]					
[Paper/Ream Weight 8]					

0611 [Paper Alignment for Booklet: With Feed]

Adjust the amount of movement of the tip stopper.

It reduces dispersion of paper alignment in the feeding direction for each paper size. Use [+] or [-] to increase or decrease movement.

This function can be used with Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	2.0	-2.0	0.1	mm
[B4 JIS SEF]	•				
[A4 SEF]					
[B5 JIS SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[310 × 432 mm SEF]					
[226 × 310 mm SEF]					
$[13 \times 19^{1}/_{5} \text{SEF}]$					
[13 × 19 SEF]					
[13 × 18 SEF]					
$[12^3/_5 \times 19^1/_5 \text{ SEF}]$					
$[12^3/_5 \times 18^1/_2 \text{ SEF}]$					
[12 × 18 SEF]					
[11 × 17 SEF]					
$[8^{1}/_{2} \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$					

0612 [Paper Alignment for Stapling: Across Feed: 1st Time]

Adjust the width of the staple jogger when using stapling.

It reduces dispersion of paper alignment in the vertical direction for each paper size. Use [+] or [-] to expand or reduce the width.

This function can be used with Finisher or Booklet Finisher.

+

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$					

0613 [Paper Alignment for Stapling: Across Feed: 2nd Time]

Adjust the width of the staple jogger when using stapling.

It reduces dispersion of paper alignment in the vertical direction for each paper size. Use [+] or [-] to expand or reduce the width.

This function can be used with Finisher or Booklet Finisher.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{SEF}]$					

0614 [Paper Alignment for Stapling: Weight: Across Feed: 1st Time]

Adjust the width of the staple jogger when using stapling.

It reduces dispersion of paper alignment in the vertical direction for each weight. Use [+] or [-] to expand or reduce the width.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Paper/Ream Weight 1]	0.0	1.0	-1.0	0.1	mm
[Paper/Ream Weight 2]					
[Paper/Ream Weight 3]					
[Paper/Ream Weight 4]					
[Paper/Ream Weight 5]					
[Paper/Ream Weight 6]					
[Paper/Ream Weight 7]					
[Paper/Ream Weight 8]					

0615 [Paper Alignment for Stapling: Weight: Across Feed: 2nd Time]

Adjust the width of the staple jogger when using stapling.

It reduces dispersion of paper alignment in the vertical direction for each weight. Use [+] or [-] to expand or reduce the width.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Paper/Ream Weight 1]	0.0	1.0	-1.0	0.1	mm
[Paper/Ream Weight 2]					
[Paper/Ream Weight 3]					
[Paper/Ream Weight 4]					
[Paper/Ream Weight 5]					
[Paper/Ream Weight 6]					
[Paper/Ream Weight 7]					
[Paper/Ream Weight 8]					

0616 [Paper Alignment in Shift Tray: Across Feed]

Adjust the width of the paper alignment jogger on the Shift Tray.

It reduces dispersion of paper alignment in the vertical direction for each paper size. Use [+] or [-] to expand or reduce the width.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
$[8^{1}/_{2} \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
$[5^1/_2 \times 8^1/_2 \text{ LEF}]$					
$[5^1/_2 \times 8^1/_2 \text{ SEF}]$					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$					

0617 [Paper Alignment for Stapling: With Feed: 1st Time]

Adjust the amount of movement of the tip stopper when using edge stapling. It reduces dispersion of paper alignment in the feeding direction for each paper size. Use [+] or [-] to increase or decrease movement.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	2.5	-2.5	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
$[8^1/_2 \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$					

0618 [Paper Alignment for Stapling: With Feed: 2nd Time]

Adjust the amount of movement of the tip stopper when using edge stapling. It reduces dispersion of paper alignment in the feeding direction for each paper size. Use [+] or [-] to increase or decrease movement.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	2.5	-2.5	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{SEF}]$					

0619 [Paper Alignment for Stapling: Weight: With Feed: 1st Time]

Adjust the amount of movement of the tip stopper when using edge stapling. It reduces dispersion of paper alignment in the feeding direction for each weight. Use [+] or [-] to increase or decrease movement.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Paper/Ream Weight 1]	0.0	2.5	-2.5	0.1	mm
[Paper/Ream Weight 2]					
[Paper/Ream Weight 3]					
[Paper/Ream Weight 4]					
[Paper/Ream Weight 5]					
[Paper/Ream Weight 6]					
[Paper/Ream Weight 7]					
[Paper/Ream Weight 8]					

0620 [Paper Alignment for Stapling: Weight: With Feed: 2nd Time]

Adjust the amount of movement of the tip stopper when using edge stapling. It reduces dispersion of paper alignment in the feeding direction for each weight. Use [+] or [-] to increase or decrease movement.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Paper/Ream Weight 1]	0.0	2.5	-2.5	0.1	mm
[Paper/Ream Weight 2]	~				
[Paper/Ream Weight 3]					
[Paper/Ream Weight 4]					
[Paper/Ream Weight 5]					
[Paper/Ream Weight 6]	-				
[Paper/Ream Weight 7]					
[Paper/Ream Weight 8]					

0621 [Punch Skew Correction]

Set the punch skew correction. If jam or ear-fold occurs at the punch section, set it to [Off].

This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Off]	[On]
	[On]	

0622 [Z-fold Skew Correction]

Select way to correct skew during Z-folding. [On] corrects by striking. [On: Reverse] corrects by both striking and reverse rotation of registration roller.

Setting Item	Values	Default Value
[Setting]	[Off]	[On: Reverse]
	[On]	
	[On: Reverse]	

0623 [Amount of Z-fold Skew Correction]

Adjust the striking amount of paper during Z-folding skew correction. [-] reduces the striking amount.

Specify this setting if the skew correction for z-folding causes a problem.

At the default value of "0.0", the sheets are brought against the guide at a distance of 7 mm. You can reduce this value down to [-7.0] (0 mm) using [-].

This function can be used with Finisher or Booklet Finisher.



Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.0	0.0	-7.0	0.5	mm

0624 [Amount of Z-fold Skew Correction: Reverse]

Adjust the reverse rotation amount of Registration Roller during Z-folding Skew Correction. [-] reduces the reverse rotation amount.

Specify this setting if the skew correction for z-folding causes a problem.

At the default value of "0.0", the amount of reverse rotation is 3 mm. You can reduce this value down to [-3.0] (0 mm) using [-].



Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.0	0.0	-3.0	0.5	mm

0625 [Amount of Punch Skew Correction]

Adjust the punch skew level.

It reduces the punch skew due to paper size, thickness and curl. When the punch hole is skewed, set [+] to increase the correction amount.

This function can be used with Finisher or Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A4 LEF]	0.0	1.0	-3.0	0.5	mm
[B5 JIS LEF]					
[A5 LEF]	-				
[A5 SEF]	-				
[8 ¹ / ₂ × 11 LEF]	-				
$[5^1/_2 \times 8^1/_2 \text{ LEF}]$	-				
$[5^1/_2 \times 8^1/_2 \text{ SEF}]$					
[Other Paper Sizes]					

0626 [Paper Alignment in Shift Tray Setting]

Set the alignment precision of output sheets during shift sorting. Select [Accuracy Priority] to reduce the skew.

Setting Item	Values	Default Value
[Setting]	[Speed Priority] [Accuracy Priority]	[Speed Priority]

0627 [Paper Alignment in Shift Tray Setting: Stapled Signature]

Set the alignment precision of output sheets during shift sorting. Select [Accuracy Priority] to reduce the skew.

This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Speed Priority]	[Speed Priority]
	[Accuracy Priority]	

0628 [Paper Alignment in Shift Tray Setting: Thin Paper]

Set the alignment precision of output sheets to reduce the curl of thin paper ejected on the Shift Tray. Select [Accuracy Priority] to reduce the curl.

This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Speed Priority] [Accuracy Priority]	[Speed Priority]

0629 [Number of Sheets Align for Stapling]

Set the number of sheets to align for stapling at one time. Adjust it when sheets are not aligned due to type, condition or number of sheets. When number is less, it takes more time and productivity is low.

Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	4	4	0	1	None
[B4 JIS SEF]	4	4	-		
[A4 LEF]	6	6			
[A4 SEF]	4	4			
[B5 JIS LEF]	6	6			
[B5 JIS SEF]	4	4			
[11 × 17 SEF]	4	4			
[8 ¹ / ₂ × 14 SEF]	4	4			
[8 ¹ / ₂ × 11 LEF]	6	6			
[8 ¹ / ₂ × 11 SEF]	4	4			
[8K SEF]	4	4			
[16K LEF]	6	6			
[16K SEF]	4	4			
[Other Paper Sizes]	4	9			

0630 [Output Tray Descending Position]

Set the tray descent range proper to paper being used. Setting proper descent range makes right output and prevents diversion of sheets on the tray.

Setting Item	Values	Default Value
[Setting]	[Default]	[Default]
	[Lowest]	
	[Lower]	

0631 [Output Trail Edge Press Setting]

Set whether or not to hold the trailing edge of sheets when ejected on the Shift Tray. Setting it [On] reduces the dispersion of paper due to the paper type and paper condition.

This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Auto]	[Auto]
	[On]	
	[Off]	

0632 [Output Fan Setting]

Set the fan operation to the sheets on the shift tray. Air blowing peels off the sheets in close contact.

This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Auto]	[Auto]
	[On]	
	[Off]	

0633 [Output Fan Level]

Adjust the fan volume to the sheets on the shift tray. Increase the air level if the sheets are in close contact.

This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Standard] [Increase Air Volume]	[Standard]
	[Increase Air Volume]	

0634 [Maximum Number of Stacked Sheets in Output Tray]

Set the number of sheets for each paper size to be output and stacked on the Shift Tray.

Setting Items	Values	Default Value
[Paper Length≦216]	[Default]	[Default]
	[Decrease by a Small Amount]	
	[Decrease by a Large Amount]	
[216 <paper length≦432]<="" td=""><td>[Default]</td><td>[Default]</td></paper>	[Default]	[Default]
	[Decrease by a Small Amount]	
	[Decrease by a Large Amount]	
[432 <paper length]<="" td=""><td>[Default]</td><td>[Default]</td></paper>	[Default]	[Default]
	[Decrease]	

0635 [Max Number of Stacked Sheets in Output Tray: Stapled Signature]

Set the number of stapled sheets for each paper size to be output and stacked on the Shift Tray.

Setting Items	Values	Default Value
[Paper Length≦216]	[Default]	[Default]
	[Decrease by a Small Amount]	
	[Decrease by a Medium Amount]	
	[Decrease by a Large Amount]	
[216 <paper length≦432]<="" td=""><td>[Default]</td><td>[Default]</td></paper>	[Default]	[Default]
	[Decrease by a Small Amount]	
	[Decrease by a Large Amount]	

0636 [Maximum Number of Stacked Sheets in Output Tray: Envelope]

Set the number of envelopes for each envelope size to be output and stacked on the Shift Tray. This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Default]	[Default]
	[Decrease]	
	[Increase by a Small Amount]	
	[Increase by a Large Amount]	

0637 [Staple Tray: Rib Installed Mode to Strengthen Paper]

Set the operation when the Paper Strengthening Rib is installed to the Staple Tray.

This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Off]	[Off]
	[On]	

Note

• Before you set [Staple Tray: Rib Installed Mode to Strengthen Paper] to [On], attach the paper strengthening ribs.

0638 [Accuracy Priority for Stapling]

Set the accuracy priority for stapling.

Setting Item	Values	Default Value
[Setting]	[Speed Priority] [Accuracy Priority]	[Speed Priority]

0639 [Accuracy Priority for Booklet]

Set the accuracy priority for a booklet.

This function can be used with Booklet Finisher.

	Setting Item	Values	Default Value
[Setting]		[Speed Priority] [Accuracy Priority]	[Speed Priority]

0640 [Convert Number of Sheets for Booklet]

Set the convert number of sheets for a booklet.

This function can be used with Booklet Finisher.

Setting Items	Values	Default Value
[Paper/Ream Weight 1]	[1]	[1]
[Paper/Ream Weight 2]	[2]	[']
[Paper/Ream Weight 3]	[1] [2] [3]	[2]
[Paper/Ream Weight 4]	[2]	
[Paper/Ream Weight 5]	[3] [6]	[3]
[Paper/Ream Weight 6]	[3] [6] [10]	[6]
[Paper/Ream Weight 7] [Paper/Ream Weight 8]	[6] [10]	[10]
[Paper/Ream Weight 8]	[10]	[10]

0641 [Paper Alignment Gap for Stapling]

Adjust the gap of sheets to align for stapling.

Adjust it when sheets are not aligned due to type, condition or number of sheets.

This function can be used with Finisher or Booklet Finisher.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0	5	-5	0.5	mm
[B4 JIS SEF]	-				
[A4 LEF]	-				
[A4 SEF]	-				
[B5 JIS LEF]	-				
[B5 JIS SEF]	-				
[11 × 17 SEF]	-				
$[8^{1}/_{2} \times 14 \text{ SEF}]$	-				
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]	-				
[8K SEF]					
[16K LEF]					
[16K SEF]					
[Other Paper Sizes]					

0642 [Paper Alignment Angle on Shift Tray]

Adjust the angle of paper alignment jogger on the Shift Tray when the support tray is set. Use [+] or [-] to lower or raise the jogger position.



Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0	10	-10	5	deg

0643 [Prevent Misdetection of Punched Hole]

Activate the function if roller marks or a jam occurs when prepunched paper is fed.

Setting it [On] solves the jam problems, but it may lower the productivity.

This function can be used with Finisher or Booklet Finisher.

Setting Item	Values	Default Value
[Setting]	[Off]	[Off]
	[On]	

0644 [Max Number of Stacked Sheets in Output Tray: Letter Fold Paper]

Specify the stackable number of sheets of letter-fold paper delivered to the shift tray.

Setting Item	Values	Default Value
[Setting]	[Default]	[Increase]
	[Increase]	

[Finishing: Fold]

0701 [Z-fold Position 1]

Adjust the edge of Z-folding when Z-folding is done by the Paper Folding Unit.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[8 ¹ / ₂ × 11 SEF]					
[8K SEF]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$					
[Other Paper Sizes]					

0702 [Z-fold Position 2]

Adjust the outer frame size of Z-folding when Z-folding is done by the Paper Folding Unit.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.2	mm
[B4 JIS SEF]					
[A4 SEF]	~				
[11 × 17 SEF]	~				
[8 ¹ / ₂ × 14 SEF]	~				
[8 ¹ / ₂ × 11 SEF]	~				
[8K SEF]	-				
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$	-				
[Other Paper Sizes]					

0703 [Half Fold Position]

Adjust the edge of folding when Folding in Two is done by the Paper Folding Unit. It applies when Single Folding is selected.

• [A3 SEF], [B4 JIS SEF], [A4 SEF], [11 × 17 SEF], $[8^{1}/_{2} \times 14 \text{ SEF}]$, $[8^{1}/_{2} \times 11 \text{ SEF}]$, $[12 \times 18 \text{ SEF}]$, [8K SEF], $[13 \times 19 \text{ SEF}]$, $[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$, $[12^{3}/_{5} \times 19^{1}/_{5} \text{ SEF}]$, $[12^{3}/_{5} \times 18^{1}/_{2} \text{ SEF}]$, $[13 \times 19^{1}/_{5} \text{ SEF}]$, $[13 \times 18 \text{ SEF}]$, [SRA3 SEF], [SRA4 SEF], [Other Paper Sizes]



• [B5 JIS SEF], [A4 LEF], [8¹/₂ × 11 LEF]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[11 × 17 SEF]					
$[8^{1}/_{2} \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 SEF]					
[12 × 18 SEF]					
[8K SEF]					
[B5 JIS SEF]					
[13 × 19 SEF]					
$[8^1/_2 \times 13^2/_5 \text{ SEF}]$					
$[12^3/_5 \times 19^1/_5 \text{ SEF}]$					
$[12^3/_5 \times 18^1/_2 \text{ SEF}]$					
[13 × 19 ¹ / ₅ SEF]					
[13 × 18 SEF]					
[SRA3 SEF]					
[SRA4 SEF]					
[A4 LEF]					
[8 ¹ / ₂ × 11 LEF]					
[Other Paper Sizes]					

0704 [Letter Fold-out Position 1: 1 sheet Fold]

Adjust the edge of folding when Outside 3 Folding is done by the Paper Folding Unit. It is applied when Single Folding is selected.

• [A3 SEF], [11 × 17 SEF], [Other Paper Sizes]



• [B4 JIS SEF], [A4 SEF], [8¹/₂ × 14 SEF], [8¹/₂ × 11 SEF], [8¹/₂ × 13²/₅ SEF]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.1	mm
[B4 JIS SEF]					
[A4 SEF]					
[11 × 17 SEF]	•				
[8 ¹ / ₂ × 14 SEF]	•				
[8 ¹ / ₂ × 11 SEF]	•				
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$	•				
[Other Paper Sizes]					

0705 [Letter Fold-out Position 1: Multi-sheet Fold]

Adjust the edge of folding when Outside 3 Folding is done by the Paper Folding Unit. It is applied when Overlap Folding is selected.

• [A4 SEF], [Other Paper Sizes]



• [8¹/₂ × 11 SEF]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A4 SEF]	0.0	4.0	-4.0	0.1	mm
[8 ¹ / ₂ × 11 SEF]					
[Other Paper Sizes]					

0706 [Letter Fold-out Position 2: 1 sheet Fold]

Adjust the outer frame size when Outside 3 Folding is done by the Paper Folding Unit. It is applied when Single Folding is selected.

• [A3 SEF], [11 × 17 SEF], [Other Paper Sizes]



• [B4 JIS SEF], [A4 SEF], [8¹/₂ × 14 SEF], [8¹/₂ × 11 SEF], [8¹/₂ × 13²/₅ SEF]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.1	mm
[B4 JIS SEF]	•				
[A4 SEF]	•				
[11 × 17 SEF]	•				
[8 ¹ / ₂ × 14 SEF]	•				
[8 ¹ / ₂ × 11 SEF]	•				
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$	•				
[Other Paper Sizes]					

0707 [Letter Fold-out Position 2: Multi-sheet Fold]

Adjust the outer frame size when Outside 3 Folding is done by the Paper Folding Unit. It is applied when Overlap Folding is selected.

• [A4 SEF], [8¹/₂ × 11 SEF]



• [Other Paper Sizes]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A4 SEF]	0.0	4.0	-4.0	0.1	mm
[8 ¹ / ₂ × 11 SEF]					
[Other Paper Sizes]					

0708 [Letter Fold-in Position 1: 1 sheet Fold]

Adjust the edge of folding when Inside 3 Folding is done by the Paper Folding Unit. It applies when Single Folding is selected.

• [A3 SEF], [11 × 17 SEF], [Other Paper Sizes]



• [A4 SEF], $[8^{1}/_{2} \times 14$ SEF], $[8^{1}/_{2} \times 11$ SEF], $[8^{1}/_{2} \times 13^{2}/_{5}$ SEF]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.1	mm
[A4 SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[8 ¹ / ₂ × 11 SEF]					
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$					
[Other Paper Sizes]					

0709 [Letter Fold-in Position 1: Multi-sheet Fold]

Adjust the edge of folding when Inside 3 Folding is done by the Paper Folding Unit. It applies when Overlap Folding is selected.

• [A4 SEF], [8¹/₂ × 11 SEF]



• [Other Paper Sizes]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A4 SEF]	0.0	4.0	-4.0	0.1	mm
[8 ¹ / ₂ × 11 SEF]					
[Other Paper Sizes]					

0710 [Letter Fold-in Position 2: 1 sheet Fold]

Adjust the fold size when Inside 3 Folding is done by the Paper Folding Unit. It applies when Single Folding is selected.

• [A3 SEF], [11 × 17 SEF], [Other Paper Sizes]



• [A4 SEF], $[8^1/_2 \times 14$ SEF], $[8^1/_2 \times 11$ SEF], $[8^1/_2 \times 13^2/_5$ SEF]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	4.0	-4.0	0.1	mm
[A4 SEF]					
[11 × 17 SEF]					
$[8^{1}/_{2} \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 SEF]	•				
$[8^{1}/_{2} \times 13^{2}/_{5} \text{ SEF}]$	•				
[Other Paper Sizes]					

0711 [Letter Fold-in Position 2: Multi-sheet Fold]

Adjust the fold size when Inside 3 Folding is done by the Paper Folding Unit. It applies when Overlap Folding is selected.

• [A4 SEF], [8¹/₂ × 11 SEF]



• [Other Paper Sizes]



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A4 SEF]	0.0	4.0	-4.0	0.1	mm
[8 ¹ / ₂ × 11 SEF]					
[Other Paper Sizes]					

0712 [Folding Unit Tray Full Detection]

Set whether to detect if Folding Unit Tray is full of output sheets. If [On] is set, the machine detects when Folding Unit Tray is full, then shows a message.

Setting Item	Values	Default Value
[Setting]	[On]	[On]
	[Off]	

[Finishing: Perfect Binder]

0801 [Cover Sheet Position for Perfect Binding: Across Feed]

Adjust the positional deviation in the vertical direction (top and bottom) of the cover sheet and middle paper bundle when using Perfect Binding.



Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.0	5.0	-5.0	0.1	mm

0802 [Cover Sheet Position for Perfect Binding: With Feed]

Adjust the positional deviation in the horizontal direction (left and right) of the cover sheet and middle paper bundle when using Perfect Binding.



Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.0	5.0	-5.0	0.1	mm

0803 [Perfect Binding Finishing Angle]

Adjust the right angle of the three sides when cutting a bundle of paper.

• [Head Edge]



• [Tail Edge]



• [Fore Edge]



Apply this adjustment if the three edges of the deck of paper cut by the perfect binder are not square. Enter the distance from the square part at each edge.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[Head Edge]	0.0	10.0	-10.0	0.1	mm
[Tail Edge]					
[Fore Edge]					

0804 [Applying Binding Glue]

Adjust the amount of glue for Perfect Binding.



Setting Item	Default Value	Max. Value	Min. Value	Step	Unit
[Setting]	0.00	0.30	-0.30	0.05	mm

[Finishing: Stacker]

0901 [Paper Alignment in Stacker Tray: Across Feed 1]

Adjust the alignment width in Main Jogger^{*1} at the Stacker to reduce dispersion of sheets at right angles due to paper size, thickness, curl, etc.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]	•				
[A4 LEF]	•				
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
$[8^1/_2 \times 14 \text{ SEF}]$					
$[8^1/_2 \times 11 \text{ LEF}]$					
$[8^1/_2 \times 11 \text{ SEF}]$					
$[5^1/_2 \times 8^1/_2 \text{ LEF}]$					
$[5^1/_2 \times 8^1/_2 \text{ SEF}]$					
[Other Paper Sizes]					

*1 If the stacker is attached, this guide is located in the stacker and aligns the printed sheets.
0902 [Paper Alignment in Stacker Tray: Across Feed 2]

Adjust the alignment width in Sub Jogger^{*1} at the Stacker to reduce dispersion of sheets at right angles due to paper size, thickness, curl, etc.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[Other Paper Sizes]					

*1 If the stacker is attached, this guide is located in the stacker and aligns the printed sheets.

0903 [Paper Alignment in Stacker Tray: With Feed]

Adjust the alignment position of the Tip Stopper at the Stacker to reduce variations of paper orientation in the feeding direction due to paper size, thickness, curl, etc.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
$[5^1/_2 \times 8^1/_2 \text{LEF}]$					
$[5^1/_2 \times 8^1/_2 \text{SEF}]$					
[Other Paper Sizes]					

0904 [Paper Alignment in 2nd Stacker Tray: Across Feed 1]

Adjust the alignment width of the Main Jogger^{*1} of the Second Stacker. It reduces variations in paper orientation at right angle due to paper size, thickness, curl, etc.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
[8 ¹ / ₂ × 14 SEF]					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
$[5^{1}/_{2} \times 8^{1}/_{2} \text{ LEF}]$					
$[5^{1}/_{2} \times 8^{1}/_{2} \text{ SEF}]$					
[Other Paper Sizes]					

*1 If the stacker is attached, this guide is located in the stacker and aligns the printed sheets.

0905 [Paper Alignment in 2nd Stacker Tray: Across Feed 2]

Adjust the alignment width of the Sub Jogger^{*1} of the Second Stacker. It reduces variations in paper orientation at right angle due to paper size, thickness, curl, etc.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]	~				
[11 × 17 SEF]	~				
$[8^{1}/_{2} \times 14 \text{ SEF}]$					
[Other Paper Sizes]					

*1 If the stacker is attached, this guide is located in the stacker and aligns the printed sheets.

0906 [Paper Alignment in 2nd Stacker Tray: With Feed]

Adjust the alignment position of the Tip Stopper of the Second Stacker. It reduces variations in paper alignment in the feeding direction due to paper size, thickness, curl, etc.



Setting Items	Default Value	Max. Value	Min. Value	Step	Unit
[A3 SEF]	0.0	1.0	-1.0	0.1	mm
[B4 JIS SEF]					
[A4 LEF]					
[A4 SEF]					
[B5 JIS LEF]					
[B5 JIS SEF]					
[A5 LEF]					
[A5 SEF]					
[11 × 17 SEF]					
$[8^1/_2 \times 14 \text{ SEF}]$					
[8 ¹ / ₂ × 11 LEF]					
[8 ¹ / ₂ × 11 SEF]					
$[5^1/_2 \times 8^1/_2 \text{ LEF}]$					
$[5^{1}/_{2} \times 8^{1}/_{2} \text{ SEF}]$					
[Other Paper Sizes]					

0907 [Maximum Stack Quantity in Stacker Tray]

Set the upper limit of the stacking capacity of the stacker tray common to the First and Second Stackers. It gives a warning message when it detects the tray is full.

Setting Items	Selections	Default Value
[Large Size]	[100%] [75%] [50%] [25%]	[100%]

Setting Items	Selections	Default Value
[Small Size]	[100%]	[50%]
	[75%]	
	[50%]	
	[25%]	

[Finishing: Interposer]

2101 [Detect JAM573]

Set ON / OFF for JAM573 (detection of multi feed).

Specify whether or not to detect special paper (two-ply paper, such as label paper) as a paper jam. If set to [Off], you can prevent such erroneous detection.

Setting Items	Values	Default Value
[Interposer Upper Tray]	[Off]	[On]
	[On]	

2101 [Detect JAM574]

Set ON / OFF for JAM574 (detection of multi feed).

Specify whether or not to detect special paper (two-ply paper, such as label paper) as a paper jam. If set to [Off], you can prevent such erroneous detection.

Setting Items	Values	Default Value
[Interposer Lower Tray]	[Off]	[On]
	[On]	

2102 [Interposer Fan Setting]

Set the fan operation for Interposer.

When it is [On], air is blown to the edge of sheets to separate them in close contact.

• [Interposer Upper Tray]



• [Interposer Lower Tray]



Setting Items	Values	Default Value
[Interposer Upper Tray]	[Auto]	[Auto]
[Interposer Lower Tray]	[On]	
	[Off]	

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